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Т

## 25-06262

# **Standard Thick Film Chip Resistors**

#### FEATURES

- ${}^{35}_{17}$  Stability  ${}^{\circ}R/R = 1$  % for 1000 h at 70 ° C
- <sup>35</sup>/<sub>17</sub>2 mm pitch packaging option for 0603 size
- <sup>35</sup> Pure tin solder contacts on Ni barrier layer provides compatibility with lead (Pb)-free and lead containing soldering processes
- <sup>35</sup>/<sub>17</sub> Metal glaze on high quality ceramic
- <sup>35</sup>/<sub>17</sub> AEC-Q200 qualified
- <sup>35</sup>/<sub>17</sub> Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>

STANDARD ELECTRICAL SPECIFICATIONS													
MODEL	INCH	SIZE METRIC	RATED DISSIPATION ₽70 °C W	DISSIPATION ELEMENT P70 °C VOLTAGE		TOLERANCE %	RESISTANCE RANGE œ	SERIES					
D10/CRCW0402	0402	RR 1005M	0.063	50	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24					
			Zero-Ohm-Resistor	: <i>R</i> <sub>max.</sub> = 20 m <sup>ã</sup>	e, I <sub>max.</sub> at 70 °C = 1.	5 A							
D11/CRCW0603	0603	RR 1608M	0.10	75	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24					
			Zero-Ohm-Resistor	: R <sub>max.</sub> = 20 m <sup>ã</sup>	e, I <sub>max.</sub> at 70 °C = 2.	0 A	•						
D12/CRCW0805	0805	0805	0805	0805	RR 2012M	0.125	150	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor: R <sub>max.</sub> = 20 m <sup>œ</sup> , I <sub>max.</sub> at 70 °C = 2.5 A										
D25/CRCW1206	1206	1206	RR 3216M	0.25	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24				
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}^{\tilde{e}}$ , $I_{\text{max.}}$ at 70 °C = 3.5 A										
CRCW1210	1210	1210	1210	RR 3225M	0.5	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24			
			Zero-Ohm-Resistor	: <i>R</i> <sub>max.</sub> = 20 m <sup>ã</sup>	e, I <sub>max.</sub> at 70 °C = 5.	0 A							
CRCW1218	1218	1218	1218	1218	1218	1218	RR 3246M	1.0	200	± 100 ± 200	± 1 ± 5	1R0 to 2M2	E24; E96 E24
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}^{\tilde{e}}$ , $I_{\text{max.}}$ at 70 °C = 7.0 A										
CRCW2010	2010	2010	2010	2010	2010	2010	RR 5025M	0.75	400	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24
			Zero-Ohm-Resistor	: <i>R</i> <sub>max.</sub> = 20 m <sup>ã</sup>	e, I <sub>max.</sub> at 70 °C = 6.	0 A							
CRCW2512	2512	2512 F	12 RR 6332M	1.0	500	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24				
				10.2		Zero-Ohm-Resistor	: <i>R</i> <sub>max.</sub> = 20 m <sup>œ</sup>	e, I <sub>max.</sub> at 70 °C = 7.	0 A				

#### Notes

<sup>35</sup> These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

<sup>35</sup>/<sub>17</sub> Marking: See data sheet "Surface Mount Resistor Marking" (document number 20020).

<sup>35</sup>/<sub>17</sub> Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

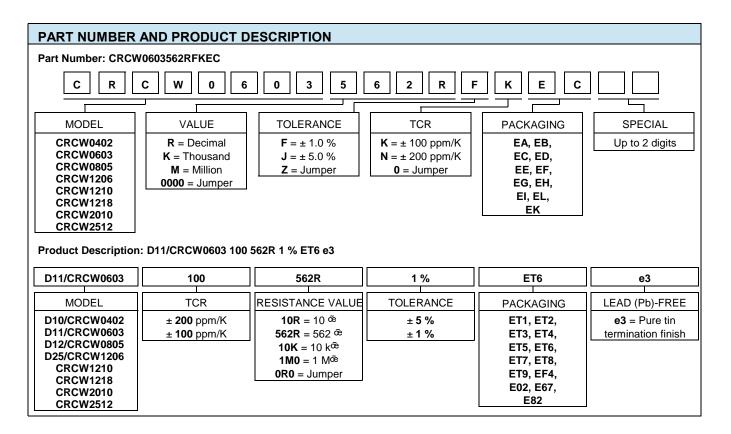
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TECHNICAL SPECIFICATIONS									
PARAMETER	UNIT	D10/ CRCW0402	D11/ CRCW0603	D12/ CRCW0805	D25/ CRCW1206	CRCW12100	CRCW1218C	RCW2010CR	CW2512
Rated dissipation $P_{70}^{(1)}$	w	0.063	0.1	0.125	0.25	0.5	1.0	0.75	1.0
Limiting element voltage <i>U</i> <sub>max.</sub> AC/DC	v	50	75	150	200	200	200	400	500
Insulation voltage <i>U</i> ins (1 min)	v	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300
Insulation resistance	õe	> 10 <sup>9</sup>							
Category temperature range - 55 to + 155									
Failure rate         h <sup>-1</sup> < 0.1 x 10 <sup>-9</sup>									
Weight	mg	0.65	2	5.5	10	16	29.5	25.5	40.5

Note

(1) The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



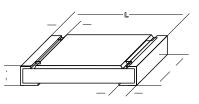
# D/CRCW e3

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PACKAGING								
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	РІТСН	REEL DIAMETER		
CRCW0402	ED = ET7	10 000		0	2 mm	180 mm/7"		
CRC100402	EE = EF4	50 000		8 mm		330 mm/13"		
	EI = ET2	5000				180 mm/7"		
	ED = ET3	10 000		0	2 mm	180 mm/7"		
	EL = ET4	20 000		8 mm	2 mm	285 mm/11.25"		
CRCW0603	EE = ET8	50 000				330 mm/13"		
	EA = ET1	5000			4 mm	180 mm/7"		
	EB = ET5	10 000		8 mm		285 mm/11.25"		
	EC = ET6	20 000	Paper tape acc.			330 mm/13"		
	EA = ET1	5000	to IEC 60068-3 Type I	8 mm	4 mm	180 mm/7"		
CRCW0805	EB = ET5	10 000	1,900,1			285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000		8 mm	4 mm	180 mm/7"		
CRCW1206	EB = ET5	10 000				285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000				180 mm/7"		
CRCW1210	EB = ET5	10 000		8 mm	4 mm	285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
CRCW1218	EK = ET9	4000		12 mm	4 mm	180 mm/7"		
CRCW2010	EF = E02	4000	Blister tape acc.	12 mm	4 mm	180 mm/7"		
000000540	EG = E67	2000	to IEC 60068-3 Type II	10	8 mm	400		
CRCW2512	EH = E82	4000	турсп	12 mm	4 mm	180 mm/7"		

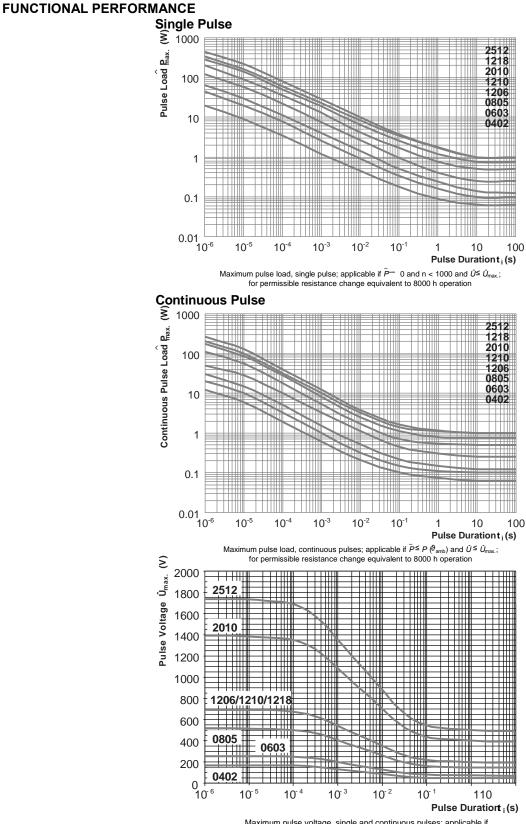
#### DIMENSIONS



	SIZE DIMENSIONS in millimeters						SOLDER PAD DIMENSIONS in millimeters					
SIZE DIME			DIMEN	SIONS IN MIIIIMETERS			REFLOW SOLDERING			WAVE SOLDERING		
INCH	METRIC	L	w	Н	T1	T2	а	b	Ι	а	b	I
0402	1005	1.0 ± 0.05	0.5 ± 0.05	0.35 ± 0.05	$0.25 \pm 0.05$	0.2 ± 0.1	0.4	0.6	0.5			
0603	1608	1.55 <sup>+ 0.10</sup> - 0.05	0.85 ± 0.1	$0.45 \pm 0.05$	0.3 ± 0.2	0.3 ± 0.2	0.5	0.9	1.0	0.9	0.9	1.0
0805	2012	2.0 + 0.20	1.25 ± 0.15	0.45 ± 0.05	0.3 + 0.20	0.3 ± 0.2	0.7	1.3	1.2	0.9	1.3	1.3
1206	3216	3.2 + 0.10	1.6 ± 0.15	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3
1210	3225	3.2 ± 0.2	2.5 ± 0.2	0.55 ± 0.05	0.45 ± 0.2	$0.4 \pm 0.2$	0.9	2.5	2.0	1.1	2.5	2.2
1218	3246	3.2 + 0.10	4.6 ± 0.15	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	1.05	4.9	1.9	1.25	4.8	1.9
2010	5025	5.0 ± 0.15	2.5 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	2.5	3.9	1.2	2.5	3.9
2512	6332	6.3 ± 0.2	3.15 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	3.2	5.2	1.2	3.2	5.2

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 $\bigwedge$  Maximum pulse voltage, single and continuous pulses; applicable if  $P \stackrel{<}{=} P_{\rm max}$ ; for permissible resistance change equivalent to 8000 h operation

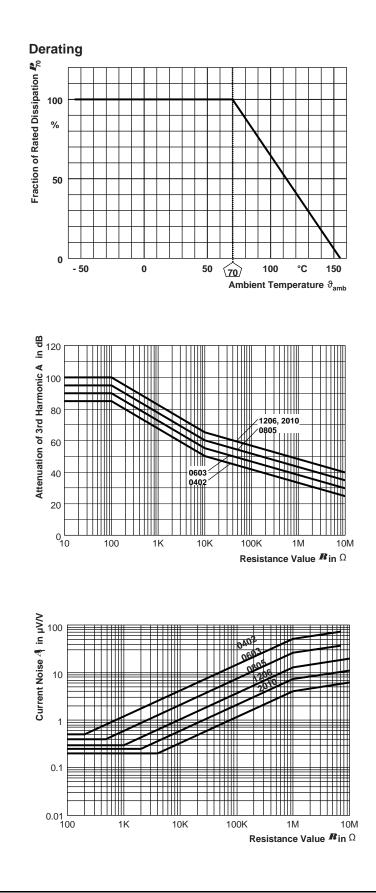


For technical questions, contact: thickfilmchip@vishay.com

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### Standard Thick Film Chip Resistors

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# D/CRCW e3

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## Standard Thick Film Chip Resistors

TEST P	ROCEDU	<b>RES AND REQUI</b>	REMENTS					
	IEC			REQUIREMENTS PERMISSIBLE CHANGE (à <i>R</i> )				
EN 60115-1 CLAUSE	60068-2	TEST	PROCEDURE	SIZE 0402				
	TEST METHOD	IESI	PROCEDURE -	STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER			
			Stability for product types:					
			D/CRCW e3	1 <sup>œ</sup> to 1	0M œ			
4.5	-	Resistance	-	±1%	± 5 %			
4.7	-	Voltage proof	<i>U</i> = 1.4 x <i>U</i> <sub>ins</sub> ; 60 s	No flashover of	r breakdown			
4.13	-	Short time overload	$U=2.5 \times P_{70} \times R$ $\frac{5}{2} \times U_{max.};$ duration: Acc. to style	± f0.25 % R + 0.05 <sup>œ</sup> )±	<sup>f</sup> 0.5 % <i>R</i> + 0.05 <sup>œ</sup> )			
4.17.2	58 (Td)	Soldorability	Solder bath method; Sn60Pb40 non activated flux; $(235 \pm 5) \ ^{\circ}C$ $(2 \pm 0.2) \ ^{\circ}S$	Good tinning ( <sup>24</sup> no visible o				
4.17.2 58 (Td) Solderability		Solder bath method; Sn96.5Ag3Cu0.5 non-activated flux; $(245 \pm 5) \stackrel{238}{=}$ $(3 \pm 0.3)$ s	Good tinning ( <sup>24</sup> 95 % covered) no visible damage					
4.8.4.2	-	Temperature coefficient	(20/- 55/20) <sup>2</sup> ℃ and (20/125/20) <sup>2</sup> ℃	± 100 ppm/K	± 200 ppm/K			
4.32	21 (Uu <sub>3</sub> )	Shear (adhesion)	RR 1608 and smaller: 9 N RR 2012 and larger: 45 N	No visible damage				
4.33	21 (Uu <sub>1</sub> )	Substrate bending	Depth 2 mm; 3 times	No visible damage, no ope ± (0.25 % <i>R</i>				
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	± (0.25 % <i>R</i> + 0.05 <sup>œ</sup> ) ± (1 % <i>R</i> + 0.05 <sup>œ</sup> )±	± (0.5 % <i>R</i> + 0.05 <sup>œ</sup> ) (1 % <i>R</i> + 0.05 <sup>œ</sup> )			
4.23	-	Climatic sequence:	-					
4.23.2	2 (Ba)	Dry heat	125 °C; 16h					
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; <sup>24</sup> 1290 %RH; 24 h; 1 cycle					
4.23.4	1 (Aa)	Cold	- 55 °C; 2h	± (1 % <i>R</i> + 0.05 <sup>œ</sup> )±	(2 % <i>R</i> + 0.1 <sup>œ</sup> )			
4.23.5	13 (M)	Low air pressure	1kPa; (25± 10) °C; 1h					
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; <sup>24</sup> / <sub>12</sub> 90 %RH; 24 h; 5 cycles					
4.23.7	-	DC load	$U=P_{70}\times R$					
4 of 1		Endurance	U= P <sub>70</sub> x R <sup>c</sup> / <sub>λ</sub> U <sub>max.</sub> ; 1.5 h on; 0.5 h off;					
4.25.1	-	at 70 °C	70 °C; 1000 h	± (1 % <i>R</i> + 0.05 <sup>œ</sup> )±	(2 % <i>R</i> + 0.1 <sup>õ</sup>			
			70 °C; 8000 h	± (2 % <i>R</i> + 0.1 <sup>@</sup> )±	(4 % <i>R</i> + 0.1 <sup>œ</sup> )			

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TEST P	TEST PROCEDURES AND REQUIREMENTS								
EN	IEC			REQUIREMENTS PERMISSIBLE CHANGE ( <sup>à</sup> R)					
60115-1	60068-2 TEST METHOD	TEST	PROCEDURE	SIZE 0402 STABILITY CLASS 1 OR BETTER	2 to 2512 STABILITY CLASS 2 OR BETTER				
			Stability for product types:						
			D/CRCW e3	1 <sup>œ</sup> to 1	0M œ				
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) <sup>328</sup> ; (10 ± 1) s	± (0.25 % <i>R</i> + 0.05 <sup>œ</sup> )	± (0.5 % <i>R</i> + 0.05 <sup>œ</sup> )				
4.35	-	Flamability, needle flame test	IEC 60695-11-5; 10 s	No burning	after 30 s				
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % <i>R</i> +	- 0.05 œ)				
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	± (1 % <i>R</i> + 0.05 <sup>œ</sup> )±	(2 % <i>R</i> + 0.1 <sup>œ</sup> )				
4.40	-	Electrostatic discharge (human body model)	IEC 61340-3-1; 3 pos. + 3 neg. discharges; ESD voltage acc. to size	± (1 % R +	- 0.05 <sup>œ</sup> )				
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible	damage				
4.30	45 (XA)	Solvent resistance of marking	Isopropyl alcohol; 50 °C; method 1, toothbrush	Marking no visible					
4.22	6 (Fc)	Vibration, endurance by sweeping	f = 10 Hz to 2000 Hz; x, y, z $\frac{5}{2}$ 1.5 mm; A $\frac{5}{2}$ 200 m/s <sup>2</sup> ; 10 sweeps per axis	± (0.25 % <i>R</i> + 0.05 <sup>œ</sup> )	± (0.5 % <i>R</i> + 0.05 <sup>œ</sup> )				
4.37	-	Periodic electric overload	U= 15 x P <sub>70</sub> x R <sup>c</sup> / <sub>λ</sub> 2 x U <sub>max</sub> ; 0.1 s on; 2.5 s off; 1000 cycles	± (1 % R + 0.05 œ)					
4.27	-	Single pulse high voltage overload, 10 µs/700 µs	$\hat{U}$ = 10 x $P_{70}$ x R $\frac{2}{5}$ 2 x $U_{max}$ ; 10 pulses	± (1 % <i>R</i> + 0.05 <sup>œ</sup> )					

All tests are carried out in accordance with the following specifications:

<sup>35</sup>/<sub>17</sub> EN 60115-1, generic specification

<sup>35</sup><sub>17</sub> EN 140400, sectional specification

 $^{35}_{17}$  EN 140401-802, detail specification

<sup>35</sup>/<sub>17</sub> IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.

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