

# 25-05125 D/CRCW e3

Vishay

# **Standard Thick Film Chip Resistors**



#### FEATURES

- Stability  $\Delta R/R = 1$  % for 1000 h at 70 ° C
- Pure tin solder contacts on Ni barrier layer provides compatibility with lead (Pb)-free and lead containing soldering processes
- Metal glaze on high quality ceramic
- Compliant to RoHS Directive 2002/95/EC
- Halogen-free according to IEC 61249-2-21 definition
- AEC-Q200 qualified

STANDARD ELECTRICAL SPECIFICATIONS											
MODEL	SIZE		RATED DISSIPATION	LIMITING ELEMENT VOLTAGE	TEMPERATURE COEFFICIENT		RESISTANCE RANGE	SERIES			
	INCH	METRIC	<i>Р</i> <sub>70 °С</sub> ₩	Umax. AC/DC	ppm/K	/0	Ω				
D10/CRCW0402	0402	RR 1005M	0.063	50	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24			
			Zero-Ohm-Resistor	: R <sub>max.</sub> = 20 mΩ	, <i>I</i> <sub>max.</sub> at 70 °C = 1.	5 A					
D11/CRCW0603 06	0603	RR 1608M	0.10	75	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24			
			Zero-Ohm-Resistor	: R <sub>max.</sub> = 20 mΩ	, <i>I</i> <sub>max.</sub> at 70 °C = 2.0	AC					
D12/CRCW0805	D12/CRCW0805 0	0805	0805	5 0805	RR 2012M	0.125	150	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24
			Zero-Ohm-Resistor: $R_{max.}$ = 20 mΩ, $I_{max.}$ at 70 °C = 2.5 A								
D25/CRCW1206	1206	RR 3216M	0.25	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24			
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 3.5 A								
CRCW1210	1210	1210	RR 3225M	0.5	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	, <i>I</i> <sub>max.</sub> at 70 °C = 5.0	AC		-			
CRCW1218	1218	1218	1218	RR 3246M	1.0	200	± 100 ± 200	± 1 ± 5	1R0 to 2M2	E24; E96 E24	
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 7.0 A								
CRCW2010	2010	RR 5025M	0.75	400	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24			
			Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	, <i>I</i> <sub>max.</sub> at 70 °C = 6.0	A		-			
CRCW2512	2512	12 RR 6332M	1.0	500	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24			
			Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	g, <i>I</i> <sub>max.</sub> at 70 °C = 7.0	A					

#### Notes

• These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

• Marking: See data sheet "Surface Mount Resistor Marking" (document number 20020).

• Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

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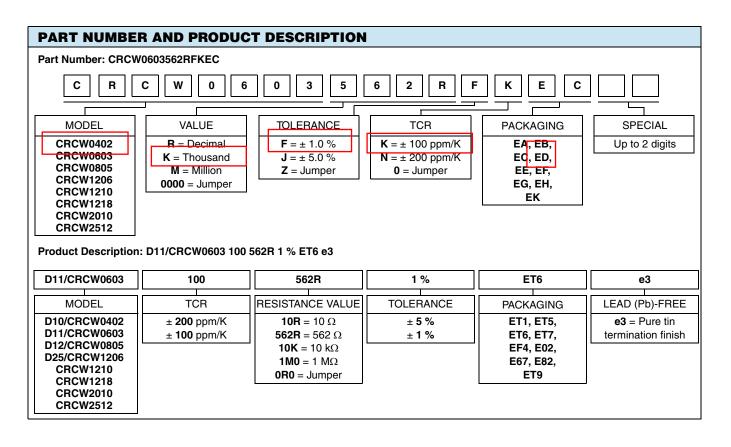
### Standard Thick Film Chip Resistors



TECHNICAL SPECIFICATIONS										
PARAMETER	UNIT	D10/ CRCW0402	D11/ CRCW0603	D12/ CRCW0805	D25/ CRCW1206	CRCW1210	CRCW1218	CRCW2010	CRCW2512	
Rated dissipation $P_{70}^{(1)}$	w	0.063	0.1	0.125	0.25	0.5	1.0	0.75	1.0	
Limiting element voltage U <sub>max.</sub> AC/DC	v	50	75	150	200	200	200	400	500	
Insulation voltage <i>U</i> <sub>ins</sub> (1 min)	v	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300	
Insulation resistance		> 10 <sup>9</sup>								
Category temperature range	°C	- 55 to + 155								
Failure rate h <sup>-1</sup> < 0.1 x 10 <sup>-9</sup>										
Weight	mg	0.65	2	5.5	10	16	29.5	25.5	40.5	

#### Note

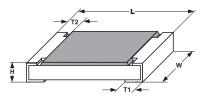
<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.

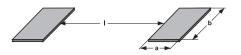




PACKAGING									
MODEL	UNIT	A	PAPER TAPE ON CC. TO IEC 60286		BLISTER TAPE ON REEL ACC. TO IEC 60286-3, TYPE II				
		QUANTITY	PART NUMBER	PRODUCT DESC.	QUANTITY	PART NUMBER	PRODUCT DESC.		
D10/CRCW0402	180 mm/7"	10 000	ED	ET7					
D10/ChCW0402	330 mm/13"	50 000	EE	EF4					
	180 mm/7"	5000	EA	ET1					
D11/CRCW0603	285 mm/11.25"	10 000	EB	ET5					
	330 mm/13"	20 000	EC	ET6					
	180 mm/7"	5000	EA	ET1					
D12/CRCW0805	285 mm/11.25"	10 000	EB	ET5					
	330 mm/13"	20 000	EC	ET6					
	180 mm/7"	5000	EA	ET1					
D25/CRCW1206	285 mm/11.25"	10 000	EB	ET5					
	330 mm/13"	20 000	EC	ET6					
	180 mm/7"	5000	EA	ET1					
CRCW1210	285 mm/11.25"	10 000	EB	ET5					
	330 mm/13"	20 000	EC	ET6					
CRCW1218	180 mm/7"				4000	EK	ET9		
CRCW2010	180 mm/7"				4000	EF	E02		
CRCW2512	180 mm/7"				2000	EG	E67		
000002312					4000	EH	E82		

#### DIMENSIONS





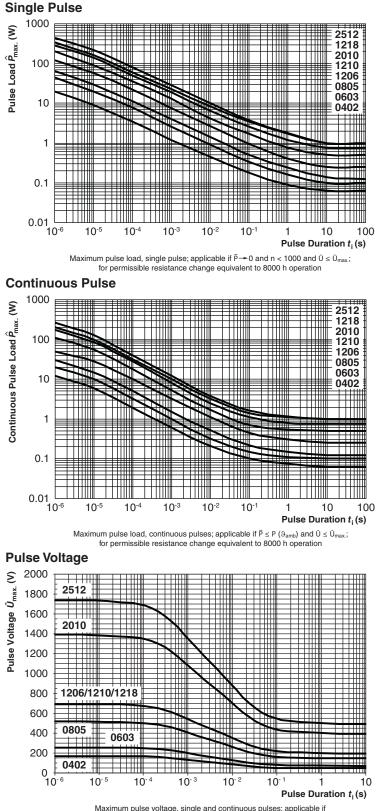
							SOLDER PAD DIMENSIONS in millimeters						
3	SIZE DIMENSIONS in millimeters						REFLC	W SOLD	ERING	WAVE SOLDERING			
INCH	METRIC	L	W	Н	T1	T2	а	b		а	b		
0402	1005	1.0 ± 0.05	$0.5 \pm 0.05$	$0.35 \pm 0.05$	$0.25 \pm 0.05$	0.2 ± 0.1	0.4	0.6	0.5				
0603	1608	1.55 <sup>+ 0.10</sup> - 0.05	0.85 ± 0.1	$0.45 \pm 0.05$	$0.3 \pm 0.2$	$0.3 \pm 0.2$	0.5	0.9	1.0	0.9	0.9	1.0	
0805	2012	2.0 + 0.20	1.25 ± 0.15	$0.45 \pm 0.05$	0.3 + 0.20 - 0.10	$0.3 \pm 0.2$	0.7	1.3	1.2	0.9	1.3	1.3	
1206	3216	3.2 + 0.10	1.6 ± 0.15	$0.55\pm0.05$	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3	
1210	3225	$3.2 \pm 0.2$	$2.5 \pm 0.2$	$0.55\pm0.05$	$0.45 \pm 0.2$	$0.4 \pm 0.2$	0.9	2.5	2.0	1.1	2.5	2.2	
1218	3246	3.2 + 0.10	4.6 ± 0.15	$0.55\pm0.05$	0.45 ± 0.2	0.4 ± 0.2	1.05	4.9	1.9	1.25	4.8	1.9	
2010	5025	5.0 ± 0.15	2.5 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	2.5	3.9	1.2	2.5	3.9	
2512	6332	$6.3 \pm 0.2$	3.15 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	$0.6 \pm 0.2$	1.0	3.2	5.2	1.2	3.2	5.2	

Document Number: 20035 Revision: 08-Mar-11 For technical questions, contact: <u>thickfilmchip@vishay.com</u>

Standard Thick Film Chip Resistors



#### **FUNCTIONAL PERFORMANCE**



Maximum pulse voltage, single and continuous pulses; applicable if  $\hat{\beta} \leq \hat{\beta}_{max}$ ; for permissible resistance change equivalent to 8000 h operation

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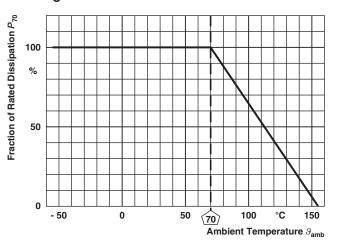
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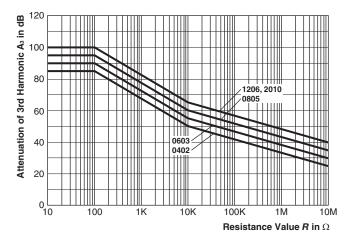
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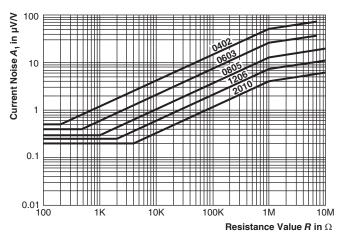
#### Derating



#### **Non-Linearity**



#### **Current Noise**



Standard Thick Film Chip Resistors



TEST I	PROCED	URES AND REC	UIREMENTS					
IEC				REQUIREMENTS PERMISSIBLE CHANGE (\(\triangle R)\)				
EN 60115-1	60068-2	TEST	PROCEDURE	SIZE 0402 to 2512				
CLAUSE	TEST METHOD			STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER			
			Stability for product types:					
			D/CRCW e3	1 Ω to 1	0 ΜΩ			
4.5	-	Resistance	-	±1%	± 5 %			
4.7	-	Voltage proof	<i>U</i> = 1.4 x <i>U</i> <sub>ins</sub> ; 60 s	No flashover or	r breakdown			
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{max.};$ duration: Acc. to style	$\pm$ (0.25 % <i>R</i> + 0.05 Ω)	$\pm$ (0.5 % R + 0.05 Ω)			
4.17.2	58 (Td)	Solderability	Solder bath method; Sn60Pb40 non activated flux; $(235 \pm 5) \degree C$ $(2 \pm 0.2) \$$	Good tinning (≥ S no visible o				
4.17.2 58 (10) Solderability			Solder bath method; Sn96.5Ag3Cu0.5 non-activated flux; $(245 \pm 5) \ ^{\circ}C$ $(3 \pm 0.3) \ ^{\circ}S$	Good tinning (≥ S no visible o				
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K	± 200 ppm/K			
4.32	21 (Uu <sub>3</sub> )	Shear (adhesion)	RR 1608 and smaller: 9 N RR 2012 and larger: 45 N	No visible o	damage			
4.33	21 (Uu <sub>1</sub> )	Substrate bending	Depth 2 mm; 3 times		No visible damage, no open circuit in bent position $\pm$ (0.25 % $R$ + 0.05 $\Omega$ )			
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	± (0.25 % <i>R</i> + 0.05 Ω) ± (1 % <i>R</i> + 0.05 Ω)	± (0.5 % <i>R</i> + 0.05 Ω) ± (1 % <i>R</i> + 0.05 Ω)			
4.23	-	Climatic sequence:	-					
4.23.2	2 (Ba)	Dry heat	125 °C; 16 h					
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 1 cycle					
4.23.4	1 (Aa)	Cold	- 55 °C; 2 h	± (1 % <i>R</i> + 0.05 Ω)	$\pm$ (2 % R + 0.1 Ω)			
4.23.5	13 (M)	Low air pressure	1 kPa; (25 ± 10) °C; 1 h					
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycles					
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R}$					
		Endurance	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1.5 h on; 0.5 h off;					
4.25.1	-	at 70 °C	70 °C; 1000 h	± (1 % <i>R</i> + 0.05 Ω)	± (2 % $R$ + 0.1 Ω)			
			70 °C; 8000 h	$\pm$ (2 % R + 0.1 Ω)	$\pm$ (4 % R + 0.1 Ω)			

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D/CRCW e3

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TEST PROCEDURES AND REQUIREMENTS								
EN IEC 60115-1 7507				REQUIREMENTS PERMISSIBLE CHANGE (△R) SIZE 0402 to 2512				
		TEST	PROCEDURE					
CLAUSE	TEST METHOD			STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER			
			Stability for product types:					
			D/CRCW e3	1 Ω to 1	0 ΜΩ			
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) °C; (10 ± 1) s	$\pm$ (0.25 % R + 0.05 Ω)	± (0.5 % <i>R</i> + 0.05 Ω)			
4.35	-	Flamability, needle flame test	IEC 60695-11-5; 10 s	No burning	after 30 s			
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % <i>R</i> +	- 0.05 Ω)			
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	$\pm$ (1 % <i>R</i> + 0.05 Ω)	± (2 % <i>R</i> + 0.1 Ω)			
4.40 - Electrostatic discharge (human body model)			IEC 61340-3-1; 3 pos. + 3 neg. discharges; ESD voltage acc. to size	± (1 % $R$ + 0.05 Ω)				
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible	damage			
4.30	4.30 45 (XA) Solvent resistance of marking		Isopropyl alcohol; 50 °C; method 1, toothbrush	Marking no visible				
4.22	6 (Fc)	Vibration, endurance by sweeping	$\label{eq:f} \begin{array}{l} f=10 \ Hz \ to \ 2000 \ Hz; \\ x, \ y, \ z \leq 1.5 \ mm; \\ A \leq 200 \ m/s^2; \\ 10 \ sweeps \ per \ axis \end{array}$	± (0.25 % <i>R</i> + 0.05 Ω)	± (0.5 % <i>R</i> + 0.05 Ω)			
4.37	4.37 - Periodic electric overload		$U = \sqrt{15 \times P_{70} \times R} \\ \leq 2 \times U_{max}; \\ 0.1 \text{ s on; } 2.5 \text{ s off;} \\ 1000 \text{ cycles} $	± (1 % <i>R</i> +	· 0.05 Ω)			
4.27	-	Single pulse high voltage overload, 10 μs/700 μs	$\hat{U} = 10 \text{ x } \sqrt{P_{70} \text{ x } R}$ $\leq 2 \text{ x } U_{\text{max.}};$ $10 \text{ pulses}$	± (1 % <i>R</i> + 0.05 Ω)				

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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